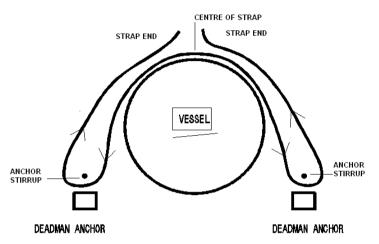


Glasteel II ® Underground Fuel

F 960 Rev D

Out of Hole Tie Down System

STEP 1 (Locating the Strap)



GENERAL

The strap is designed as a double strap looped over the tank, through the anchors and tied at the top.

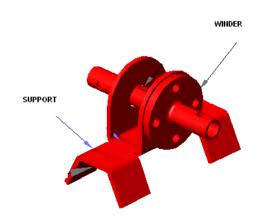
METHOD

- Find the centre of the length of strap provided
- Place the centre of strap on top centre of tank
- Pull ends through anchor stirrups from inside to outside
- Lift ends to top of tank and secure

NOTE:

When installing a Glasteel II ® tank, strap location guides are marked on the tank and should be followed.

STEP 2 (Locating the Binder)



GENERAL The intent is to place the binder on top of the vessel.

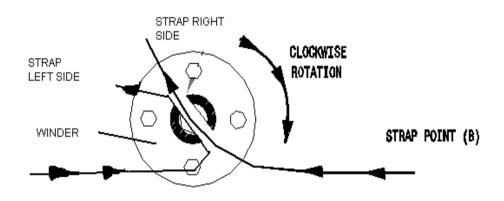


Glasteel II ® Underground Fuel

METHOD

- Place the binder on the top centre line of the vessel
- Ensure that the strap is under the binder (this helps to protect the vessel)
- Pull the two loose ends of the strap over the binder so they are of equal length

STEP 3 (Tensioning the strap using the winding mechanism)



INTENT

With the binder located at the top of the tank, insert the strap ends into the winding mechanism Together.

METHOD

- Leave enough slack in the straps to achieve four (4) rotations of the winder (approx 500mm).
- Place both ends of the straps together through the slot in the winder shaft
- Wind the straps clockwise onto the shaft using a bar, heavy screwdriver etc to achieve four (4) winds. Use the tightening holes provided in the shaft.
- Tension the strap to align holes in the winder and the base support, while keeping tension on the strap insert bolt supplied and tighten nut

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