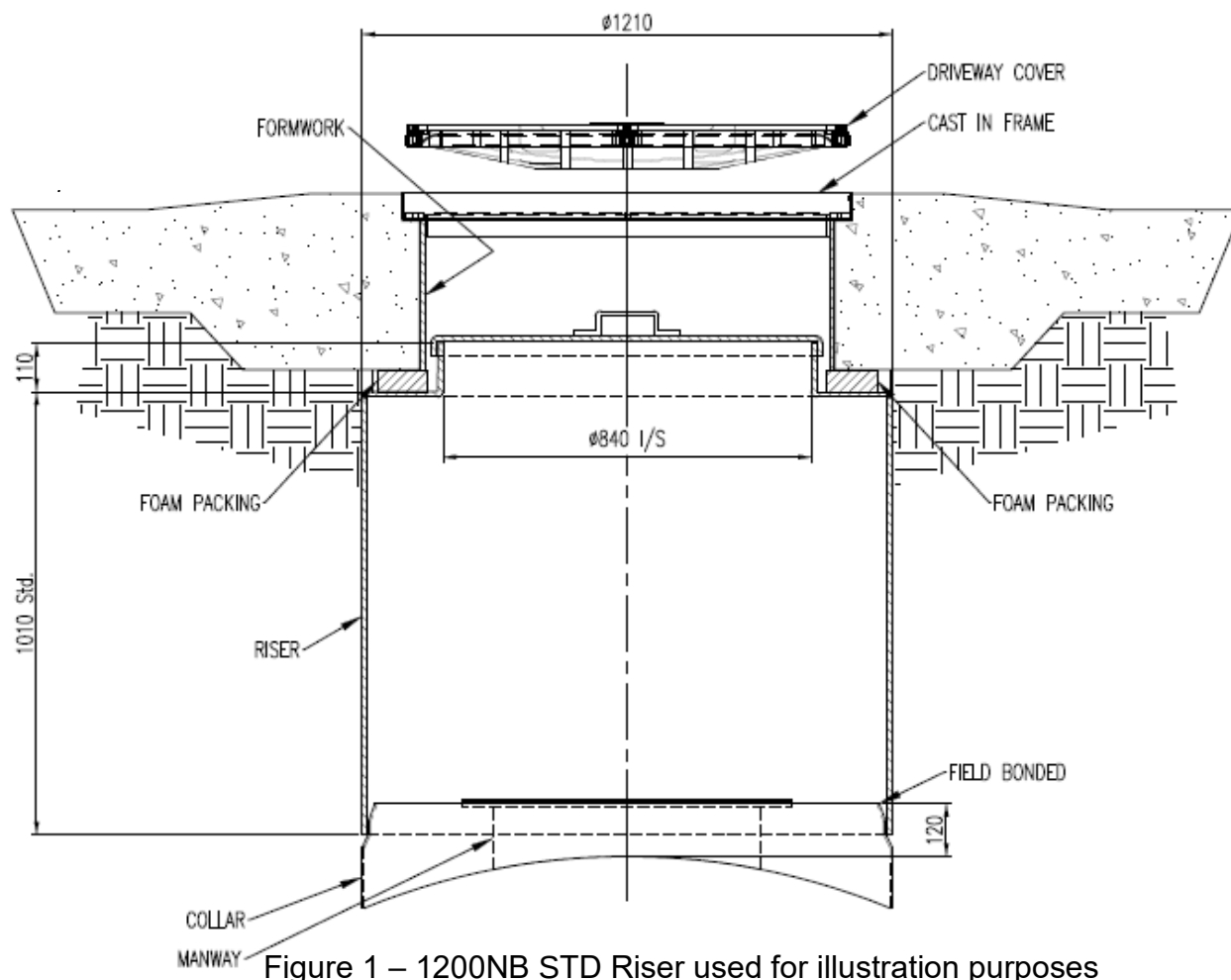


Instructions for on-site installation of FRP Riser to the underground tank.



Items supplied with FRP Riser Kit tank:

1. FRP Riser
2. FRP Lid to suit riser
3. 4 x Quadrants of foam rings
4. Adhesive Kit

Instructions over page

Method:

1. Calculate height of riser to suit burial dimensions and cut riser to length.
NOTE: ensure all proposed pipe/boot penetrations are clear of the field joint.
2. Position riser over FRP collar on the tank and tap gently into place ensuring a mechanical lock of the joint.
NOTE: ensure that the riser is level and that there is an equal spacing around the circumference of the internal joint.
3. Seal the outside circumferential joint with duct tape to prevent loss of adhesive.
4. Prepare the adhesive as per the package instructions and apply to the internal circumferential joint. Allow curing time as per package instructions.

Testing:

1. After joint has cured, ensure that the manway fittings are sealed and proceed to fill containment sump (Riser) with water.
2. Allow test to continue for one hour and observe joint for leaks.

Conclusion:

The riser is now ready for piping installation. On completion of pipework and before back filling to grade, repeat Testing 1 and 2 above. The containment sump (Riser) should be watertight to eliminate ingress of ground water and the egress of any pipe leaks to the environment.

Notes:

1. In trafficable areas, you **MUST** ensure that the foam quadrants are installed to prevent weight transfer to the riser/tank.
2. Install the driveway cover as per OEM instructions.